

Installation of 30 mm Adjustable iris

May 2014

The 30 mm adjustable iris's are a fragile item and care must be used when installing. The common method used to tighten the unit is to rotate the graduated ring till it hits the limit stop and then tighten the unit in place.

DO NOT USE THIS METHOD!

You will shear off the very small drive dog inside the unit.

Clean all contact surfaces of the sight tube and sides of the lock ring, this will increase the contact area of the securing mechanism. Screw the iris with the lock ring installed into the sight tube. Rotate until you have max threads in the sight tube and back out until the cross bar and indicator dot on the iris are in position for locking up.

HAND tighten the lock ring to secure the iris position with the "Cross Bar" in a level position.

Do Not Use Pliers to tighten! A nut cracker tool is the only recommended mechanical tool to use.

Do Not Use glue, loctite, adhesive or epoxy to "Glue" the iris in place

The iris is now ready to use.

Should you have any questions please call 805)796-0627

Good shooting,

Scott Riles
RnR Design, Inc.

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